



## **Polyurethane**Casting Mold

Origin® One provides engineers the ability to make low-volume tooling in a fraction of the time it takes to order traditional mold parts. LOCTITE® 403 has the perfect amount of heat deflection at 80°C (176°F) to withstand urethane molding processes, and its durability stands up to the pressure of the process. Using Origin One, mold producers can both iterate and produce molds that can be used for production of many polyurethane parts. In just under 4 hours this mold can be created and processed for testing or final use. The Origin One saves both time and cost when considering current mold production options in the marketplace.

System	Origin® One P3™ DLP
Material	LOCTITE® IND403 Mold and Polyurethane Cast Part
Build Time	3 hrs, 45 mins for 1 mold assembly/2 parts, 15 minutes post-processing time. 1 hour mold curing time.
Material Used	343 cc for 1 mold assembly/ 2 parts